

# Assembly and Use Instructions

800-366-6026

[www.smartcarts.com](http://www.smartcarts.com)

Congratulations! You have purchased America's finest utility cart. Please read the instructions completely before you begin. You will need a Phillips head screwdriver, and a socket or wrench set (7/16). Pliers will be needed to bend the cotter pins. **\*Please Remember the Cart is Not for Human Transport\***

Step 1: Unwrap all parts and lay them out. In addition to the polyethylene pan, and pre-assembled cradle, you should have:

**(2) Legs with end caps**

**Handle end to the LEFT**



**Handle\* & Cross brace**

\*shown with optional grip

**(In Small Box with Wheels; axle attached)**



**Step 2: \*As you assemble, only hand-tighten bolts in place until all pieces are connected.**

Attach the HANDLE to the legs first. Remove the RED cap and use the hardware in the plastic sleeve. Next, overlap the cradle with the leg/handle assembly and connect the "front" to the cradle using the pre-installed 2.5" bolts. Now turn the framework upside down connect the cross brace (also upside down) to this assembly. (Use the hardware bag with the nuts and washers ending up on the bottom). \*Important: The holes will not align properly if the cross brace faces backward (The bent tab is the front).

**Hardware kit  
(In wheel box flaps)**



**Pre-assembled Cradle**  
\*Caution label is at the rear



**Completed Carriage**  
\*Front of Cart is opposite the handle end.



Connect the handle end of the legs to the cradle with the same 2.5" pre-installed bolts. Some pressure may be required to align the holes and insert the bolts (this is an intentional design feature). You may now do a final turn on all the nuts and install the Skid Plates

**\*\* Be careful not to over tighten; do not flatten the tube structure as this might cause failure at a later date.**

Step 3: Install the axle and wheels through the cross brace by first removing one of the vinyl caps, then sliding it through a wheel and the appropriate hole \* (Figure 3).

**Figure 3.**



\*The top hole is for the 20" spoke wheels and bottom for the 16" turf tires. Insert the cotter pins in the axle holes, then separate and bend the pins. Replace the vinyl end cap(s). \*\* If you need room to insert the cotter pin on the last wheel, tip the cart on the attached wheel and press down on the wheel hub of the second wheel. This should flex far enough to slip the pin in.

With everything tight and the wheels secured, insert the tub or pan from the handle end by sliding the front end forward along the bottom. When the front end reaches its stop point, 'snap' down the back end under the 'rear' frame piece to secure the pan. You may need very firm pressure and you might hear a loud 'snap'. This is fine. **Make sure to align your tub on center and remember to attach the skid plates. (see below)**

**Skid Plate**



**Removal of Tub \***



**Note:** \*To remove the pan, rest the cart on the front end and place thumbs on either side of the 'kick out' that secures the pan. Press on the pan with your thumbs until it releases from the frame. Or use your knee while holding the handle with both hands.

**Please Call 800.366.6026 if you have any assembly Questions**